

Designation	ISO 9606-1:2012 135 P BW FM1 S s 6 t 25 D PF ss,mb ml		
Name	<b>geoff critt</b>	ID Number	<b>Z3A333345</b>
ID Method	<b>Passport</b>	Place of Birth	<b>London</b>
Date of Birth	<b>11 Aug 1953</b>	Employer	<b>WTIA</b>
Program Code	<b>ISO9606-1PE</b>	Program Title	<b>ISO9606-1 PE group</b>
<b>Test Details</b>			
Code/Testing Standard	<b>ISO 9606-1:2012</b>	WPS Number	<b>WPS-003</b>
Examiner	<b>Geoff Crittenden</b>	WPS Rev No.	<b>0</b>
Test Centre	<b>WTIA Corporate Testing</b>	WPS Date	<b>30 Sep 2016</b>
Place of Test	<b>Pymble</b>	Test Date	<b>16 Oct 2016</b>
Qualification Type	<b>production</b>	Issue Date	<b>17 Oct 2016</b>
Job Knowledge	<b>acceptable</b>	Testing Acceptance Criteria	<b>ISO 9606-1</b>
<b>Joint Details</b>			
Parent Material Specification	<b>AS/NZS 3678-350L15</b>	Parent Material Group	<b>1</b>
Product Type	<b>Plate</b>	Parent Material Subgroup	<b>1.2</b>
Joint Type	<b>BW</b>	Branch	
Test piece thickness (t), mm	<b>25</b>	Range Qualified (t), mm	
Pipe OD (D), mm		Range Qualified (D), mm	
Additional Joint Type Test	<b>BW with supplementary FW</b>		



Process 1	Test Piece	Range of Qualification
Welding Process	<b>135</b>	<b>135,138</b>
Direction of Welding		
Transfer Mode	<b>Short-circuiting (Dip)</b>	<b>Dip, Other</b>
Welding Position	<b>PF</b>	<b>Plate BW - PA,PF ; ;</b>
Product Type for Additional Joint Type Test	<b>Plate</b>	
Welding Position for additional joint type	<b>PF</b>	<b>Plate BW - PA,PF ; ; Plate FW - PA,PB,PF ; ;</b>
Filler Material Group	<b>FM1</b>	<b>FM1,FM2</b>
Filler Material Type	<b>S</b>	<b>S</b>
Filler Material Trade Name	<b>S4 Wire</b>	
Backing and Consumable Insert	<b>ss,mb</b>	<b>ss,mb bs</b>
Deposit thickness (s), mm	<b>6</b>	
Layer Technique	<b>ml</b>	<b>sl,ml</b>
Shielding Gas	<b>Coregas 15</b>	
Type of Current & Polarity	<b>DC+</b>	
Auxiliaries	<b>Pulsed</b>	

Process 2	Test Piece	Range of Qualification
Welding Process	<b>138</b>	<b>138,135</b>
Direction of Welding		
Transfer Mode	<b>Waveform controlled pulse (Other)</b>	<b>Other</b>
Welding Position	<b>PF</b>	<b>Plate BW - PA,PF ; ;</b>
Welding Position for additional joint type	<b>PF</b>	<b>Plate BW - PA,PF ; ; Plate FW - PA,PB,PF ; ;</b>
Filler Material Group	<b>FM1</b>	<b>FM1,FM2</b>
Filler Material Type	<b>T15</b>	
Filler Material Trade Name	<b>Metal Cor</b>	
Deposit thickness (s), mm	<b>19</b>	<b>3 - Any</b>
Layer Technique	<b>ml</b>	<b>sl,ml</b>
Shielding Gas	<b>Coregas 15</b>	
Type of Current & Polarity	<b>DC+</b>	
Auxiliaries	<b>Pulsed</b>	

Test Methods	Test Result	Test Report
Visual testing	Performed and Acceptable	
Radiographic examination	Performed and Acceptable	
Ultrasonic examination	Not tested	
Bend test	Performed and Acceptable	
Fracture test	Not tested	
Macro test	Not tested	
<b>Restrictions</b>		
Geoff Crittenden WTIA Corporate Testing 17 Oct 2016	Test Date	<b>16 Oct 2016</b>
	Revalidation Date	<b>16 Oct 2018</b>
	Confirmation Required	<b>Every 6 months</b>
	Revalidation Required	<b>Yes, after 3 confirmations</b>
	Qualification Expires	<b>No</b>

Qualification Extension Log			
Date	Activity	Name of Verifier	Extension Granted?
	<i>Awarded</i>	-	<i>Yes</i>